

HIGH ACCURACY MAGNETOSTRICTIVE LEVEL TRANSMITTER



Rocutrali Model AT100

FEATURES

- High Accuracy: .01% of Full Scale
- Simple Calibration: Pushbutton or HART Protocol
- Never Requires Re-Calibration: Set It & Forget It
- Dual Compartment Housing with Separate Field Terminal Compartment
- No Drift Due To:
 - Dielectric Constant Changes Vapor Composition Changes Temperature Changes Pressure Changes
- Loop Powered to 75' (22M) Probe Length
- Total and/or Interface Level Measurement
- Pressure to 3000psig (207 bar), Std. 1800 psig (124.1 bar)
- Temperature Range: -320 to 800° F (-196 to 427°C) with options
- Field Replaceable Module
- Built In RFI / EMI Filter

OPTIONS

- Local Indication with Scrolling LCD Display
- Two Level Outputs
- Temperature Output
- HART Protocol Output
- Foundation Fieldbus Output
- Honeywell DE Output
- Glass Viewing Window
- 316L Stainless Steel Enclosure
- 20 Segment Strapping Table

SPECIFICATIONS

Electronic Transmitter	
Housing type	Explosion Proof Powdered Coated Cast Aluminum or Stainless Steel, Dual Compartment
Electrical Connection	1/2" FNPT
Repeatability	.005% of full scale or 0.015", whichever is greater
Non-Linearity	.01% of full scale or .035", whichever is greater
Accuracy	.01% of full scale or 0.050", whichever is greater
Loop Supply Voltage	13.5 to 36 VDC
Polarity Protection	Diode in series with loop
Output	Standard 4-20 mAdc Manual field calibration via pushbuttons HART protocol (optional) Foundation Fieldbus (optional) ITK4.01 Compliant Honeywell DE (optional)
Dampening	Field adjustable by means of pushbuttons. Range: 0.1 to 36 seconds
Burnout	Jumper selectable upscale (21 mAdc) or downscale (3.6mAdc)
Temperature	-40 to 170°F (-40 to 77°C) Ambient
Humidity	0 to 100% R.H., non-condensing



SPECIFICATIONS (continued)

Sensor tube

Material	316L Stainless Steel standard. Alloy 20, Hastelloy C-276, Teflon Jacketed 316L SS & Electro-Polish optional
Operating Temperature	-40 to 250°F (-40 to 121°C) Standard. Options available for temperatures up to 800°F (427°C) or as low as –320°F (-195°C)
Maximum Pressure	1800 psig @ 300°F (126.5 kg/cm ² @ 149°C); 3000 psig (210 kg/cm ²) with options
Measuring Range	1 to 75 feet (may require Flexible Probe option, maximum probe length 75 ft/ 2m)
Mounting	3/4": MNPT compression fitting standard; Refer to ordering information for options
Approvals	FM Factory Mutual Research Corp and CSA Canadian Standards Association Hazardous Locations: XP / I / 1 / ABCD / T6; DIP / II, III / 1 / EFG / T6 (excludes Probe F1) IS / I / 1 / CD / T4 —ELE0001 / A [excludes RI (secondary analog output) & Honeywell DE option] NI / I / 2 / ABCD / T4 TYPE 4X
0539 0036	ATEX: Flameproof: EEx d IIC T6 (excludes Probe F1) Intrinsically Safe: EEX ia IIB T6 [excludes RI (secondary analog output) & Honeywell DE option] Ingress protection classification: IP67
^	China National Supervision and Inspection Centre

Ex NEPSI

XP EX d IIC T6; GB 3836.1-2000, GB3836.2-2000

IS EX ia IIB T4; GB 3836.1-2000, GB3836.4-2000

PRINCIPLE OF OPERATION:

The AT100 is based upon the magnetostrictive principle. The sensing tube contains a wire which is pulsed at fixed time intervals and the interaction of the current pulse with the magnetic field created by the magnetic float. This causes a torsional stress wave to be induced in the wire. This torsion propagates along the wire at a known velocity, from the position of the magnetic float and toward both ends of the wire. A patented piezomagnetic sensing element placed in the transmitter assembly converts the received mechanical torsion into an electrical return pulse. The microprocessor-based electronics measures the elapsed time between the start and return pulses and converts it into a 4-20 mA output which is proportional to the level being measured.



ORDERING INFORMATION:

AT100/a/b/c/d/e/f/g/h/l/j/k

/a	Probe Material		
	/S6	316L Stainless Steel Standard	
	/A2	Alloy 20	
	/HC	Hastelloy C-276	
	/TF	PFA Jacket (1/16" thick) over 316L SS (Max 350°F & 50 psig / 177°C & 3.5 kg/cm ²)	
/b	Transmitter Configuration		
	/L	Standard Local Transmitter	
	/LW	Standard Local Transmitter with Window Cover	
	/T	Local Transmitter with Top Access or Readout	
	/TW	Local Transmitter with Top Access or Readout and Window Cover	
	/C	Offset Transmitter with Vapor Seal for Service Below Ambient	
	/CW	Offset Transmitter with Vapor Seal for Service Below Ambient and Window Cover	
/c Transmitter Housing		ousing	
	/A	Standard Dual Compartment Aluminum Housing	
	/S	Dual Compartment 316L Stainless Steel Housing	
/d	Probe Type		
	/R1	Standard Rigid Probe, 5/8" OD (30 ft. / 9.14 m), 1400 psig (96.5 bar) max pressure @ 800°F / 427°C, 1600 psig @ 700°F / 371°C, 1800 psig @ 300°F / 149°C,	
	/F1	 Flexible Teflon Sensor Inserted into 1" OD Segmented Sensor Well (Max 170°F & 300 psig / 77°C & 21 kg/cm²) Notes: Only available with /S6, /A2, /HC options. 75 ft./22.3 m maximum probe length. Specify maximum segment length, 20ft / 3.05m standard. Not suitable for explosion proof service. Suitable for intrinsically safe installation. Not suitable for cryogenic applications. 	
	/HP	High Pressure, 3000 psig / 210.9 kg/cm ² Notes: 1. Not available with /TF probe material option. 2. 30 ft. / 9.1 m maximum probe length. 3. Not available with /H3 Process Temperature Option.	
	/SW1	 1/2" OD Probe for Insertion Into 5/8" OD x 0.049" Wall Sensor Well Notes: Specify and order sensor well separately. 20 ft. / 6.1m maximum probe length. Not available with /H3 Process Temperature Option. 	
	/SW2	 5/8" OD Probe for Insertion into 3/4" Sch. 40 or Sch. 80 Sensor Well Notes: 1. Specify and order sensor well separately. 2. 30 ft. / 9.1 m maximum probe length. 	
	/SW3	 1/2" OD Flexible Probe for insertion into 5/8" OD x 0.49" wall Sensor Well Notes: Max 300°F / 149°C @ 1 hour Clean. 15 ft. / 4.5 m maximum probe length. Available with /S6 probe material only. Not suitable for explosion proof service. Probe is not hermetically sealed. For use in conditioned (non-condensing) indoor locations only. Not available with H3 process temperature option. 	
/e	Process Temperature Options		
	/H0	170°F / 77°C Maximum; Top of transmitter is 8" / 20 cm above tank nozzle	
	/H1	250°F / 121°C Maximum; Top of transmitter is 16" / 40.6 cm above tank nozzle	
	/H2	450°F / 232°C Maximum; Top of transmitter is 26" / 66 cm above tank nozzle	

/H3 800°F / 427°C Maximum; Top of transmitter is 26" / 66 cm above tank nozzle Note: 15 ft. / 4.5 m maximum probe length

ORDERING INFORMATION:

/f Electronic Module With 1 ea. Analog Output: /X None /M1 One level /M2 One level, LCD indicator Add "S" suffix to module option for 20 Segment Strapping Table One level, HART Protocol /M3 /M4A One level, LCD indicator, HART, Honeywell DE Protocol, or Foundation Fieldbus Default is HART Add "D" suffix to module option for Honeywell DE (class 0 support) Add "F" suffix to module option for Foundation Fieldbus ITK 4.01 compliant Add "S" suffix to module option for 20 Segment Strapping Table (not available with "D" suffix) /M4B Two levels, LCD indicator, HART or Honeywell DE Protocol Default is HART Add "D" suffix to module option for Honeywell DE (class 0 support) Add "F" suffix to module option for Foundation Fieldbus ITK 4.01 compliant Add "S" suffix to module option for 20 Segment Strapping Table (not available with "D" suffix) One level, one temperature point, LCD indicator, HART Protocol /M5A Note: Not available with HP, H3, SW1 or SW3 options. /M5B Two levels, one temperature point, LCD indicator, HART Protocol Note: Not available with HP, H3, SW1 or SW3 options. Second Analog Output (Hart protocol only) /g /X None /RI Second electronic module with 1 ea. Analog output and LCD indicator 1. M1, M2 & M3 not available Notes: 2. Analog output field selectable to any of the two levels or temperature 3. Housing type will be same as primary transmitter housing (/c above). **Approvals:** /h /FM Factory Mutual and Canadian Standard Association (CSA) FM APPROVED /CEX ATEX Flameproof, NEPSI /CEI ATEX I.S., NEPSI Ex /i **Process Connection** NEPS /X None; use with /SW1, /SW2 and /SW3 probe types /CF Standard adjustable compression 3/4" MNPT 1. 1" MNPT with /F1 and /F2 probe types. Note: /FL Loose flange or plug for use with compression fitting (specify type, material & rating from FLNG-0202-1 Flange Designation Chart) /WP Welded process connection (specify type, material and rating from FLNG-0202-1 Flange **Designation Chart**) Float Type /j /X None 1. Use this selection with /SW1, /SW2, & /SW3 probe types Note: /Fnn Selection from Standard Float Chart (FLT-0202-1) or specify /FXX for custom float /k Length /L Specify inserted length from top of tank nozzle in inches or millimeters or meters Consult factory for ML, L1 & L2. There is an unusable range of 2.5 inches minimum (12" for /F1) at the bottom of the sensing tube (which can be reduced depending upon float dimensions). The unusable range at the top is affected by the float dimensions. Consult factory for special application requirements. NOTE:

Available Accessories:

M20 ISO FITTING: M20 Female Electrical Connection

K-TEK 18321 Swamp Road Prairieville, Louisiana 70769 USA Telephone: (1) 225-673-6100 Fax: (1) 225-673-2525

AT100-0202-1 REV G (06-2003)

